

CIVIK



English
Español

ASSEMBLY INSTRUCTION
INSTRUCCIONES PARA EL ENSAMBLAJE





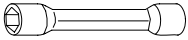
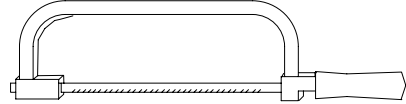
Ø 8x300 12x120 14x150 mm
 Ø $\frac{21}{64}$ x $11\frac{3}{4}$ " - $\frac{15}{32}$ x $4\frac{3}{4}$ " - $\frac{9}{16}$ x $5\frac{7}{8}$ in



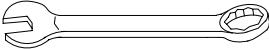
Ø 2.5 3.5 4.5 9 mm
 Ø $\frac{3}{32}$ " - $\frac{9}{64}$ " - $\frac{11}{64}$ " - $\frac{23}{64}$ " in



PH 2



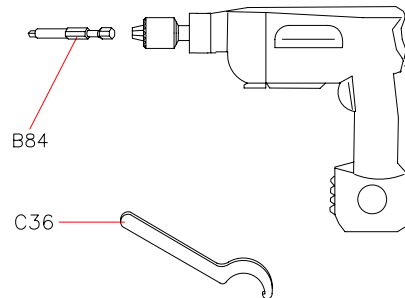
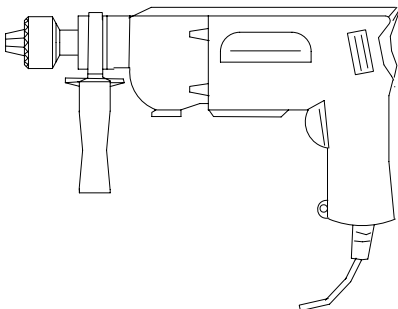
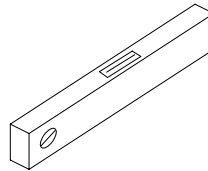
12 mm 13 mm
 $\frac{15}{32}$ " in $\frac{33}{64}$ " in



13 17 19 30 mm
 $\frac{33}{64}$ " - $\frac{43}{64}$ " - $\frac{3}{4}$ " - $\frac{3}{16}$ " in



2.5 3 5 12 mm
 $\frac{3}{32}$ " - $\frac{1}{8}$ " - $\frac{13}{64}$ " - $\frac{15}{32}$ " in



English

Before starting the assembly process, unpack all components of the staircase. Lay them out on a large surface and check the quantity of all the pieces, by consulting the table TAB.1 (A = Code, B = Quantity).

Inside the staircase box you will also find a DVD which we suggest watching before proceeding to assemble.

For the USA only: call the customer support line at 1-888 STAIRKT, should you have any case of need.

Preliminary Assembly

1. Screw the parts D32 and D33 into the treads (L02) (fig. 2).
2. Carefully measure the floor-to-floor height and determine the required number of spacers (D03) (TAB.2).
3. Assemble the spacers (D14, D03, D02) together in one piece. Do the same for the spacers (D04, D03, D02) (fig. 1)
4. Assemble the parts B65, B66, B67 into the baluster (C03), by using the part B68 (fig. 3).
5. Assemble the parts B72, B73, B74, B78 into the landing E03, without tightening (fig. 7).
6. Assemble the base G03, B17 and B46 (fig. 1).

Assembly

7. Determine and mark on the floor the centre of the hole, then position the base (G03+B17+B46) (fig. 4).
8. Drill with drill bit 14 and fix the base (G03+B17+B46) into the floor by means of the parts B13 (fig. 1).
9. Screw the pole (G02) into the base (G03+B17+B46) (fig. 1).
10. Insert the spacers (D14+D03+D02) (fig. 5).
11. Insert the base plate cover (D05) (fig. 5).
12. Insert the first tread (L02) into the pole (G02). Then continue with the assembly, by adding alternatively one spacer (D04+D03+D02) and one tread (L02). At this stage we suggest to position the treads alternately one to the right and one to the left, in order to distribute the weight in a balanced way (fig. 5).
13. When you reach the end of the pole (G02), screw the part B47 on it, then add the second pole (G02) and continue with the stair assembly (fig. 5)
14. When you reach the end of the pole (G02), screw on it the part B46 and the part G01. (Screw the part G01, until its upper end sticks out approximately 15cm (6") from the stair height (fig. 6). Continue adding the treads, by using the part D01 inserted into the spacers (D04+D03+D02).
15. Finally add the stair landing (E03). Fasten the parts B05, B04 and screw the part B03 sufficiently (fig. 1) but keeping in mind that the treads still have to be rotated to their final position and that the points A and B of the landing (E03) have touch the floor (fig. 8).

Fitting of the Landing

16. Screw the part B71 into the element B74, making it run till the end. Insert the parts B75, B76, B75 - in this order – and then again the element B71, without tightening too hard (fig. 7).
17. Approach the part B76 to the ceiling. Determine the position, then drill with drill bit 14 and fix completely by using the part B58 (fig. 7).
18. Screw the lower part B71 till the points A, B and C touch the floor (fig. 8).
19. Block the upper part B71 on the part B76 (fig. 7).
20. Finally, block the part B73 (fig. 7).

Assembly of the Railing

21. Spread-out the treads (L02) fan-like, after having chosen the rotation direction. The stair is now ready to use.
22. Starting from the landing (E03), insert the longer railing balusters (C03), that build the connection between the treads. Face them with the part B65 showing the part with the holes turned upwards (fig. 10). Tighten only the part B02 of the lower tread (fig. 2).
23. Check very carefully the vertical position of the inserted balusters C03. This control is very important for insuring the best results.
24. Tighten the part B03 completely (fig. 10).
25. Tighten the part B02 of the upper tread completely (fig. 2).
26. Check once more the vertical position of the railing balusters (C03) and, if necessary, correct it, by repeating the previous operations.
27. Set the first baluster (C03) together with the reinforcing part (F07). Cut one long baluster (C03) to obtain the same size as all others you assembled previously.
28. Fix into the floor in relation to the first baluster (C03), the part F01, by drilling with drill bit 8 tip. Use the parts

B11, B12, B83 and B02 (fig. 1).

29. Find the handrail piece marked with letter "M" (A06) and the one with letter "R" (A04) which will be used for the railing of the landing (E03) (fig. 11).
30. Start to model the handrail pieces (A06) marked with "M", in order to give it the handrail staircase's shape most alike (fig. 1).
31. Beginning from the baluster (C03) on the landing (E03), start to fix the handrail (A06), that you have already slightly bent in the previous operation. Use the parts B16 together with the screw driver and the item B84.
32. Connect all other handrail pieces (A06), by screwing, glueing and shaping them. Use the parts B33 and the glue (X01).
33. When you reach the first baluster (C03) at the bottom of the stair, cut the excess piece of the handrail with a hacksaw.
34. Complete the handrail (A06) by assembling the part A07. Use the parts B16 and the glue (X01) (fig. 1).
35. Fit all remaining railing balusters into the treads (L02), tighten the part B02 and fix to the handrail (A06), paying attention to the vertical position (for the stairs with a diameter larger than 140cm (4' 7 1/8"), we suggest that you first assemble the shorter balusters) (fig. 12).
36. Check again the regular shape of the handrail (A06) and, if necessary, correct it with a rubber hammer.
37. Complete the railing assembly by fitting the parts B82 into the lower part of the balusters (C03) (fig. 1).

Assembly of the Balustrade

38. Screw the baluster (C04) into the part G01 that sticks out from the landing (E03) (fig. 10).
39. Assemble the parts F01 into the holes of the landing (E03), using the parts B07, B06, B23 (fig. 1).
40. Position the shorter balusters (C03) and tighten the part B02 (fig. 1)
41. Fix the part A05 into the baluster (C04), by using the part B02 (fig. 1).
42. Fix the handrail (A04) marked with the letter "R", using the parts B16 (fig. 1).
43. In case there were walls around the stair and depending on their position, it could be necessary to set one or two more balusters (C03) (fig. 12).
44. In that case it is necessary to consider either the distance between all other balusters, or otherwise the distance from the wall. For the fixing it is suggested to drill the landing (E03) with drill bit Ø9 and to use the fixing parts F01, B02, B07, B06, B23. Whereas for the fixing into the floor it is suggested to drill with drill bit Ø 12 and to use the parts F01, B02, B87 (fig. 13).

Final Assembly

45. In order to tighten the staircase at the intermediate points, you must fix into the wall the parts F09 and connect them to the balusters (C03) by using the part F08. Drill the wall with a drill bit 8 and use the parts B85, B86, B11, B12 (fig. 14).
46. Stick the panels (H06) to the treads (L02) using the part B96 (fig. 1).
47. Stick the panels (H03, H04), to the landing (E03) using the part B96 (fig. 1).

Español

Antes de empezar el ensamblado de la escalera, desembalar todas las piezas de la escalera. Colocarlas de manera que pueda verificarse las cantidades (TAB. 1; (A = Código, B = Cantidad).
En el embalaje encontrareis un DVD que aconsejamos de ver antes de empezar.
Para el mercado de los EEUU, para cualquier duda, llamar al teléfono de asistencia clientes 1-888 STAIRKT.

Montaje previo

1. Atornillar los elementos D32 y D33 a los peldaños (L02) (fig.2).
2. Medir cuidadosamente la altura de pavimento a pavimento para determinar la cantidad de discos distanciadores (D03) (TAB.2)
3. Montar entre sí los distanciadores (D14, D03, D02). Montar de la misma manera los distanciadores (D04, D03, D02).
4. Montar los elementos B65, B66, B67 al barrote (C03) utilizando el elemento B68 (fig. 3).
5. Montar los elementos B72, B73, B74, B75 a la meseta E03 sin apretar (fig. 7)
6. Montar la placa base G03, B17 y B46 (fig. 1)

Ensamblaje

7. Hallar el centro del hueco sobre el pavimento y colocar la base (G03 + B17 + B46) (fig. 4)
8. Taladrar con una broca de \varnothing 14 y fijar la base (G03 + B17 + B46) al pavimento con los elementos B13 (fig. 1).
9. Atornillar el tubo (G02) a la base (G03 + B17 + B46) (fig. 1)
10. Introducir los distanciadores (D14 + D03 + D02) (fig. 5)
11. Introducir el cubre placa (D05) (fig. 4)
12. Introducir el primer peldaño (L02) por el tubo (G02). Seguir introduciendo por orden un distanciador (D04 + D03 + D02) y el siguiente peldaño (L02) u así sucesivamente. Ir colocando los peldaños alternativamente a derecha e izquierda, para distribuir, así el peso uniformemente (fig. 5).
13. Alcanzado el extremo del tubo (G02) atornillar el elemento B47, atornillar el tubo (G02) siguiente y seguir ensamblando la escalera (fig. 5)
14. Alcanzado el extremo del tubo (G02), atornillar el elemento B46 y el elemento G01 (atornillar el elemento G01 teniendo en cuenta que debe sobrepasar la altura de la escalera de unos 15 cm (6"). Seguir introduciendo los peldaños utilizando el elemento D01 introducido en el distancial (D04 + D03 + D02).
15. Introducir la meseta (E03). Introducir los elementos B05, B04 y apretar el elemento B03 suficientemente, teniendo en cuenta que los peldaños deben poder moverse (fig. 1) y de manera que los puntos A y B de la meseta (E03) deben rozar el pavimento (fig. 8).

Fijación de la meseta

16. Enroscar entre sí los elementos B71 y B74 completamente. Introducir en orden los elementos B75, B76, B75 y B71 sin apretar excesivamente (fig. 7).
17. Presentar el elemento B76 al forjado. Determinar la posición correcta y taladrar con una broca de \varnothing 14 y fijarlos con definitivamente el elemento B58 (fig. 7)
18. Atornillar el elemento inferior B71 hasta que los punto A, B y C lleguen a tocar el pavimento (fig. 8).
19. Bloquear el elemento superior B71 sobre el elemento (fig. 7)
20. Por ultimo fijar el elemento B73 (fig. 7).

Montaje de la barandilla

21. Abrir los peldaños (L02) en abanico, tras haber elegido el sentido de rotación (fig. 9). Ahora es posible subir por la escalera.
22. Empezar por la meseta (E03) adaptar el primer barrote largo (C03) de unión entre los peldaños (L02). Orientar los barros (C03) con el elemento B65 con la parte agujereada hacia arriba (fig. 10). Apretar solamente el elemento B02 del peldaño inferior (fig. 2)
23. Comprobar la verticalidad de todos los barros (C03) colocados. Tener mucho cuidado en este paso porque es muy importante para tener un buen resultado del Montaje.
24. Apretar definitivamente el elemento B03 (fig. 10).
25. Apretar definitivamente los elementos B02 de los peldaños superiores (fig. 2).
26. Volver a controlar la verticalidad de los barros (C03) y corregirla, si fuera necesario, repitiendo las operaciones anteriores.
27. Colocar el primer barrote (C03) junto con el elemento de refuerzo (F07). Adaptar la altura de un barrote largo

- (C03), cortando un extremo, a la altura de los barrotes recién ensamblados (fig. 1).
28. Fijar sobre el pavimento, coincidiendo con el primer barrote (C03), el elemento F01, taladrando con una broca de \varnothing 8. Utilizar los elementos B11, B12, B83 y B02 (fig.1)
 29. Separar los tramos de pasamanos, marcados con la letra "M" (A06) y el tramo marcado con la letra "R" (A04) que se utilizará en la meseta (E03) (fig. 1).
 30. Modelar un tramo de pasamanos (A06), marcado con la letra "M" intentando darle la misma curvatura de la escalera (fig. 1).
 31. Empezar por el barrote (C03) de la meseta (E03), iniciar a fijar el pasamanos (A06), ya doblado Utilizando los elementos B16, con el atornillador y el articulo B84.
 32. Unir los demás tramos de pasamanos (A06), roscandolos pegandolos y moldeandolos sucesivamente. Utilizar los elementos B33 y el pegamento (X01).
 33. A la altura del primer barrote (C03) de la escalera, cortar el pasamanos en exceso con una segueta metálica.
 34. Completar el pasamanos (A06) fijando los elementos A07, utilizando el elemento B16 y el pegamento (X01) (fig.1)
 35. Montar los demás barrotes en los peldaños (L03), apretando el elemento B02 y fijar el pasamanos (A06) cuidando su verticalidad (para los modelos de diámetro superior a 140 cm (4'7 1/8"), aconsejamos Montar antes los barrotes más cortos) (fig. 10).
 36. Controlar la curvatura del pasamanos (A06) y posiblemente corregirla utilizando un martillo de goma.
 37. Completar el montaje de la barandilla, introduciendo los elementos B82 de la parte inferior de los barrotes (C03) (fig. 1).

Montaje de la balaustrada

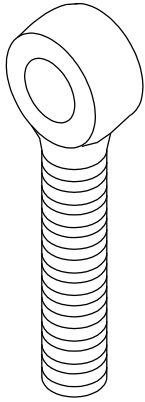
38. Atornillar la columna (C04) al elemento G01 que asoma de la meseta (E03) (fig. 8).
39. Colocar los elementos F01, utilizando los elementos B07, B06, B23 en los orificios existentes sobre la meseta (E03) (fig. 1)
40. Colocar los barrotes más cortos (C03) y apretar el elemento B02 (fig. 1).
41. Fijar el elemento A05 sobre la columna (C04) utilizando el elemento B02 (fig. 1).
42. Fijar el pasamanos (A04) marcado con la letra "R", utilizando los elementos B16 (fig. 1).
43. Según la posición y la presencia de paredes alrededor del hueco de la escalera podría ser necesario colocar uno o dos barrotes (C03) más (fig. 12).
44. En este caso es necesario considerar un espacio equidistante entre los demás barrotes y la pared. Para la fijación es recomendable taladrar la meseta (E03) con una broca \varnothing 9 y utilizar los elementos F01, B02, B07, B08, B 23 en cambio es recomendable taladrar el pavimento con una broca \varnothing 12 y utilizar los elementos F01, B02, B87 (fig. 13).

Montaje final

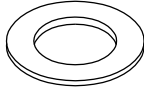
45. Para darle mayor rigidez a la escalera en los puntos intermedios, fijar al muro los elementos F09 y unirlos, utilizando los elementos F08, con los barrotes (C03). Taladrar con una broca de \varnothing 8 y utilizar los elementos B85, B86, B11, B12 (fig. 14).
46. Pegar las huellas (H06 a los peldaños (L02), utilizando el elemento B96 (fig. 1).
47. Pegar las huellas (H03, H04) a la meseta (E03), utilizando el elemento B96 (fig. 1).

TAB 1

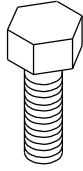
A	B		
	Ø120 3' 11 1/4"	Ø 140 4' 7 1/8"	Ø 160 5' 3"
A04	1	1	1
A05	2	2	2
A06	5	5	5
A07	3	3	3
B02	48	61	62
B03	1	1	1
B04	1	1	1
B05	1	1	1
B06	7	8	9
B07	7	8	9
B11	7	7	10
B12	7	7	10
B13	3	3	3
B16	70	96	98
B17	1	1	1
B23	7	8	9
B33	6	6	6
B46	2	2	2
B47	1	1	1
B58	2	2	2
B65	33	46	47
B66	33	46	47
B67	33	46	47
B68	1	1	1
B71	4	4	4
B72	6	6	6
B73	2	2	2
B74	2	2	2
B75	4	4	4
B76	2	2	2
B78	2	2	2
B82	26	38	38
B83	1	1	1
B84	1	1	1
B85	2	2	3
B86	2	2	3
B87	2	2	2
B96	1	1	1
C03	33	46	47
C04	1	1	1
C13	38	50	50
C36	1	1	1
D01	4	4	4
D02	13	13	13
D03	65	65	65
D04	12	12	12
D05	1	1	1
D14	1	1	1
D32	38	50	50
D33	38	50	50
E03	1	1	1
F01	8	9	10
F07	1	1	1
F08	2	2	3
F09	2	2	3
G01	1	1	1
G02	2	2	2
G03	1	1	1
H01	12	12	12
H03	1	1	1
H04	2	2	2
L02	12	12	12
X01	1	1	1



B74



B75



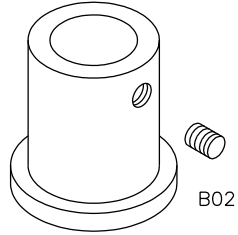
B07



B06

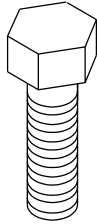


B23



F01

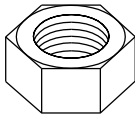
B02



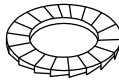
B73



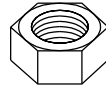
B84



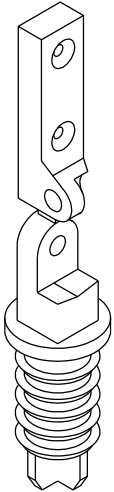
B71



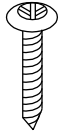
B72



B78



B65



B16



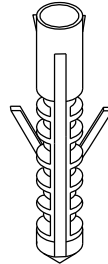
B83



B82



C13



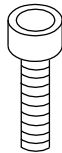
B12



B11



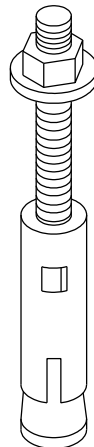
B68



B85



B86



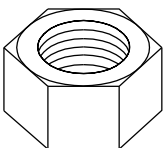
B87



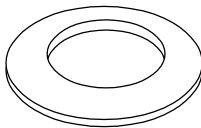
B66



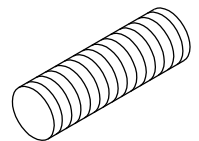
B67



B03



B04



B33

English

To determine the necessary number of spacers (D03), you must look-up the table TAB.2 (H = Height, A = Rises).

Example: given a floor-to-floor height of 298cm (9' 9 3/8") and a staircase with 13 treads, you must proceed as follows;

1. At height (298cm (9' 9 3/8")) in the row H) look-up the number of necessary spacers (i.e. 50 spacers in the row A/13)
2. Distribute the spacers (D03), one at a time, among the combined parts D14-D04 and D02 all (for the single spacer D14 you can use at the most 3 spacers (D03); for the spacers (D04) you can use at the most 5 spacers (D03).
3. The final result is the following: 3 spacers (D03) between D14 and D02, 3 more spacers (D03) on a spacer chosen between D04 and D02 and 4 spacers (D03) between D04 and D02 of the remaining eleven spacers.

Español

Para determinar la cantidad necesaria de discos distanciadores (D03) utilizar la TABLA 2 (H =altura, A = tabicas)

Ejemplo: para una altura de pavimento a pavimento de 298 cm (9'9 3/8") y una escalera con 13 peldaños es necesario;

1. En la línea de la altura (298 cm (9' 9 3/8"), en la columna H), leer la cantidad de discos distanciadores necesarios (nº 50 discos, en la columna A/13).
2. Distribuir los discos distanciadores (D03), entre los elementos D14, D04 y D02 uno a la vez, hasta agotarlos (en el único distanciador D14 pueden introducir un máximo de 3 discos (D03); en los distanciadores D04 pueden introducirse un máximo de 5 discos (D03).
3. El resultado es de 3 discos (D03) entre D14 y D02, otros 3 discos (D03) en un distanciador cualquiera entre D04, D02 y 4 discos (D03) entre D04 y D02 en los once distanciadores que quedan.

TAB 2

H	A		H	A		H	A		H	A	
	10	11		12	13		14	15		16	17
					KIT						
6' 10	5/8"	0	8' 3	1/4"	0	9' 7	3/4"	0	11'	1/4"	0
6' 11	1/8"	2	8' 3	5/8"	2	9' 8	1/8"	2	11'	5/8"	2
6' 11	1/2"	4	8' 4	"	4	9' 8	1/2"	4	11'	1/8"	4
6' 11	7/8"	6	8' 4	3/8"	6	9' 8	7/8"	6	11'	1/2"	6
7' 1	1/4"	8	8' 4	3/4"	8	9' 9	3/8"	8	11'	7/8"	8
7' 1	5/8"	10	8' 5	1/8"	10	9' 9	3/4"	10	11'	2 1/4"	10
7' 1	"	12	8' 5	5/8"	12	9' 10	1/8"	12	11'	2 5/8"	12
7' 1	3/8"	14	8' 6	"	14	9' 10	1/2"	14	11'	3 "	14
7' 1	7/8"	16	8' 6	3/8"	16	9' 10	7/8"	16	11'	3 3/8"	16
7' 2	1/4"	18	8' 6	3/4"	18	9' 11	1/4"	18	11'	3 7/8"	18
7' 2	5/8"	20	8' 7	1/8"	20	9' 11	3/4"	20	11'	4 1/4"	20
7' 3	"	22	8' 7	1/2"	22	10' 1	1/8"	22	11'	4 5/8"	22
7' 3	3/8"	24	8' 8	"	24	10' 1	1/2"	24	11'	5 "	24
7' 3	3/4"	26	8' 8	3/8"	26	10' 1	7/8"	26	11'	5 3/8"	26
7' 4	1/4"	28	8' 8	3/4"	28	10' 1	1/4"	28	11'	5 3/4"	28
7' 4	5/8"	30	8' 9	1/8"	30	10' 1	5/8"	30	11'	6 1/4"	30
7' 5	"	32	8' 9	1/2"	32	10' 2	"	32	11'	6 5/8"	32
7' 5	3/8"	34	8' 9	7/8"	34	10' 2	1/2"	34	11'	7 "	34
7' 5	3/4"	36	8' 10	1/4"	36	10' 2	7/8"	36	11'	7 3/8"	36
7' 6	1/8"	38	8' 10	3/4"	38	10' 3	1/4"	38	11'	7 3/4"	38
7' 6	1/2"	40	8' 11	1/8"	40	10' 3	5/8"	40	11'	8 1/8"	40
7' 7	"	42	8' 11	1/2"	42	10' 4	"	42	11'	8 1/2"	42
7' 7	3/8"	44	8' 11	7/8"	44	10' 4	3/8"	44	11'	9 "	44
7' 7	3/4"	46	9' 1	1/4"	46	10' 4	3/4"	46	11'	9 3/8"	46
7' 8	1/8"	48	9' 1	5/8"	48	10' 5	1/4"	48	11'	9 3/4"	48
7' 8	1/2"	50	9' 1	"	50	10' 5	5/8"	50	11'	10 1/8"	50
7' 8	7/8"	52	9' 1	1/2"	52	10' 6	"	52	11'	10 1/2"	52
7' 9	1/4"	54	9' 1	7/8"	54	10' 6	3/8"	54	11'	10 7/8"	54
7' 9	3/4"	56	9' 2	1/4"	56	10' 6	3/4"	56	11'	11 1/4"	56
7' 10	1/8"	58	9' 2	5/8"	58	10' 7	1/8"	58	11'	11 3/4"	58
7' 10	1/2"	60	9' 3	"	60	10' 7	1/2"	60	12'	11 1/8"	60
7' 10	7/8"	62	9' 3	3/8"	62	10' 8	"	62	12'	11 1/2"	62
7' 11	1/4"	64	9' 3	7/8"	64	10' 8	3/8"	64	12'	11 7/8"	64
7' 11	5/8"	66	9' 4	1/4"	66	10' 8	3/4"	66	12'	1 1/4"	66
8'	1/8"	68	9' 4	5/8"	68	10' 9	1/8"	68	12'	1 5/8"	68
8'	1/2"	70	9' 5	"	70	10' 9	1/2"	70	12'	2 1/8"	70
8'	7/8"	72	9' 5	3/8"	72	10' 9	7/8"	72	12'	2 1/2"	72
8' 1	1/4"	74	9' 5	3/4"	74	10' 10	3/8"	74	12'	2 7/8"	74
8' 1	5/8"	76	9' 6	1/8"	76	10' 10	3/4"	76	12'	3 1/4"	76
8' 2	"	78	9' 6	5/8"	78	10' 11	1/8"	78	12'	3 5/8"	78
8' 2	3/8"	80	9' 7	"	80	10' 11	1/2"	80	12'	4 "	80
8' 2	7/8"	82	9' 7	3/8"	82	10' 11	7/8"	82	12'	4 3/8"	82
8' 3	1/4"	84	9' 7	3/4"	84	11' 1	1/4"	84	12'	4 7/8"	84
8' 3	5/8"	86	9' 8	1/8"	86	11' 1	5/8"	86	12'	5 1/4"	86
8' 4	"	88	9' 8	1/2"	88	11' 1	1/8"	88	12'	5 5/8"	88
8' 4	3/8"	90	9' 8	7/8"	90	11' 1	1/2"	90	12'	6 "	90
8' 4	3/4"	92	9' 9	3/8"	92	11' 1	7/8"	92	12'	6 3/8"	92
8' 5	1/8"	94	9' 9	3/4"	94	11' 2	1/4"	94	12'	6 3/4"	94
8' 5	5/8"	96	9' 10	1/8"	96	11' 2	5/8"	96	12'	7 1/8"	96
8' 6	"	98	9' 10	1/2"	98	11' 3	"	98	12'	7 5/8"	98
8' 6	3/8"	100	9' 10	7/8"	100	11' 3	3/8"	100	12'	8 "	100
8' 6	3/4"	102	9' 11	1/4"	102	11' 3	7/8"	102	12'	8 3/8"	102
8' 7	1/8"	104	9' 11	3/4"	104	11' 4	1/4"	104	12'	8 3/4"	104
8' 7	1/2"	106	10'	1/8"	106	11' 4	5/8"	106	12'	9 1/8"	106
8' 8	"	108	10'	1/2"	108	11' 5	"	108	12'	9 1/2"	108
8' 8	3/8"	110	10'	7/8"	110	11' 5	3/8"	110	12'	10 "	110
8' 8	3/4"	112	10' 1	1/4"	112	11' 5	3/4"	112	12'	10 3/8"	112
8' 9	1/8"	114	10' 1	5/8"	114	11' 6	1/4"	114	12'	10 3/4"	114
8' 9	1/2"	116	10' 2	"	116	11' 6	5/8"	116	12'	11 1/8"	116
8' 9	7/8"	118	10' 2	1/2"	118	11' 7	"	118	12'	11 1/2"	118
8' 10	1/4"	120	10' 2	7/8"	120	11' 7	3/8"	120	12'	11 7/8"	120
8' 10	3/4"	122	10' 3	1/4"	122	11' 7	3/4"	122	13'	1 1/4"	122
8' 11	1/8"	124	10' 3	5/8"	124	11' 8	1/8"	124	13'	3/4"	124
8' 11	1/2"	126	10' 4	"	126	11' 8	1/2"	126	13'	1 1/8"	126

FIG. 1

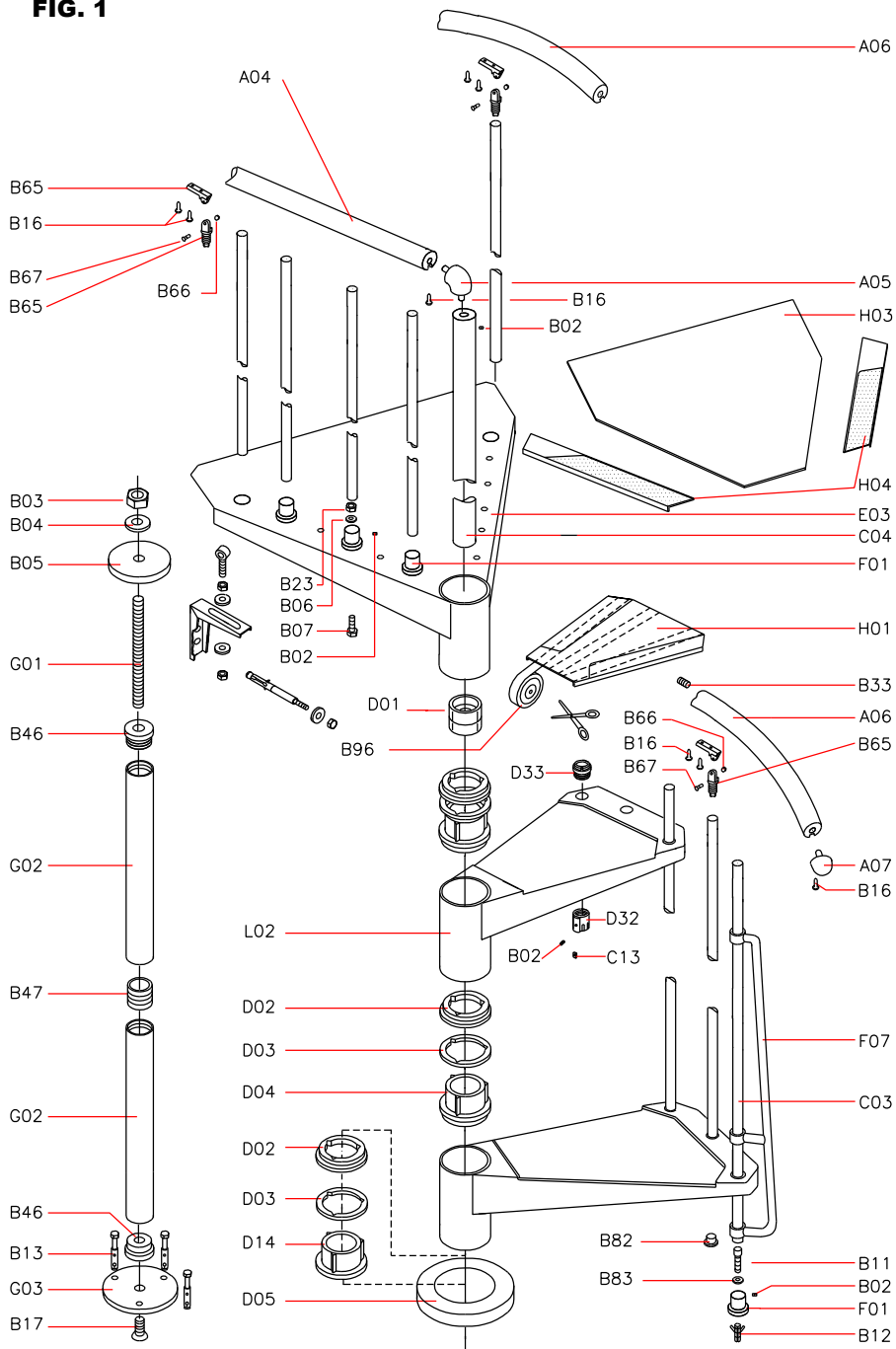


FIG. 2

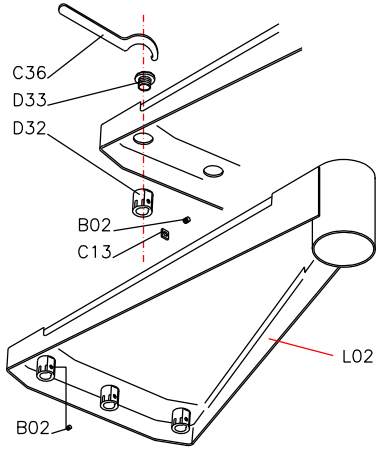


FIG. 3

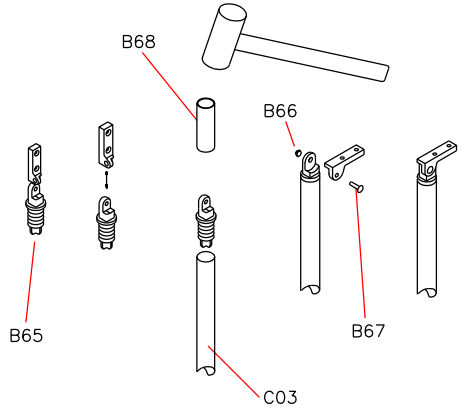


FIG. 4

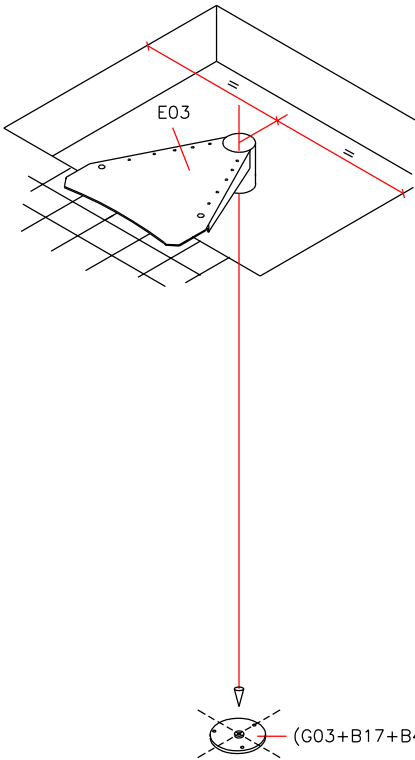


FIG. 5

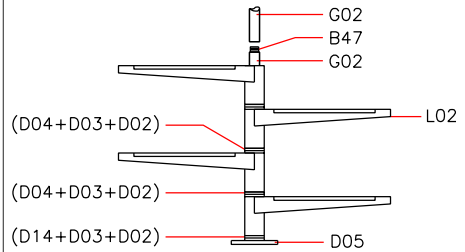


FIG. 6

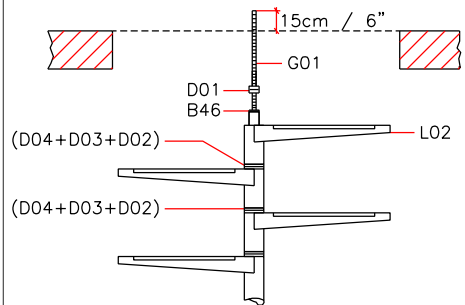


FIG. 7

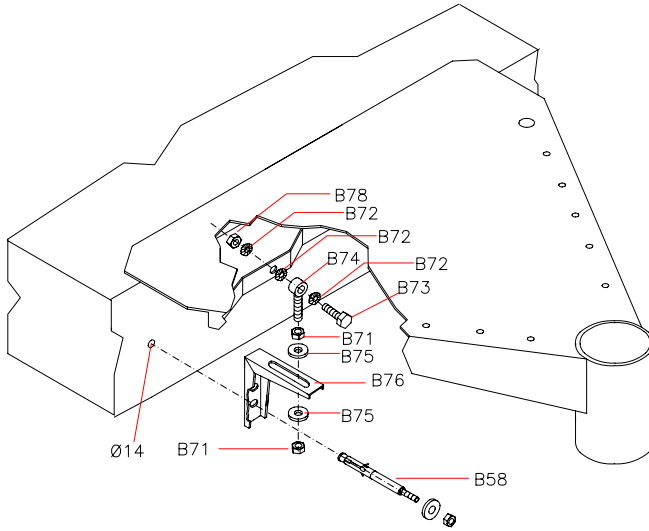


FIG. 8

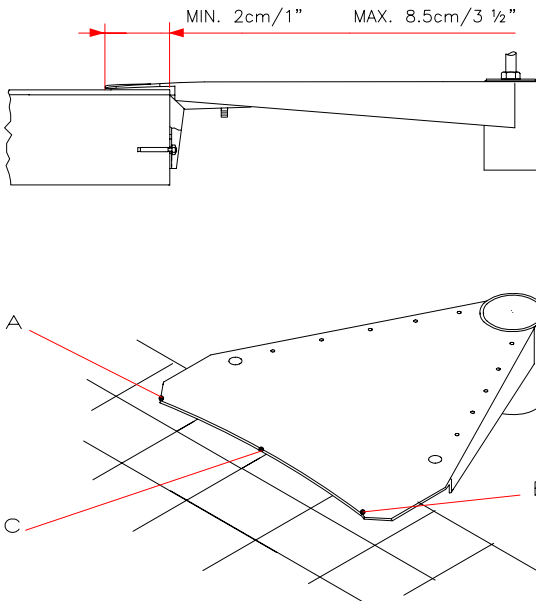
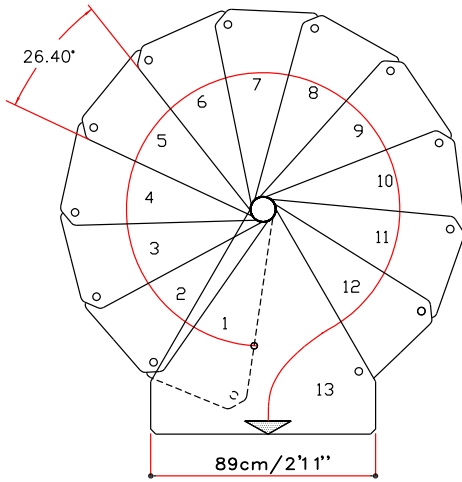
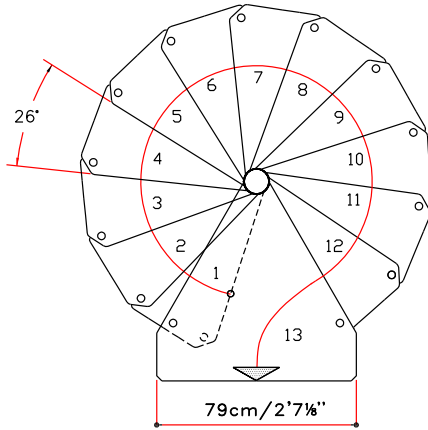


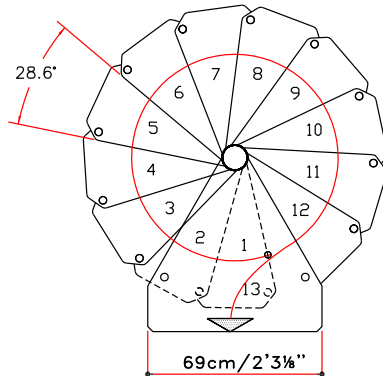
FIG. 9



Ø160 cm
Ø 5'3''



Ø140 cm
Ø 4'7 1/2''



Ø120 cm
Ø 3'1 3/8''

FIG. 10

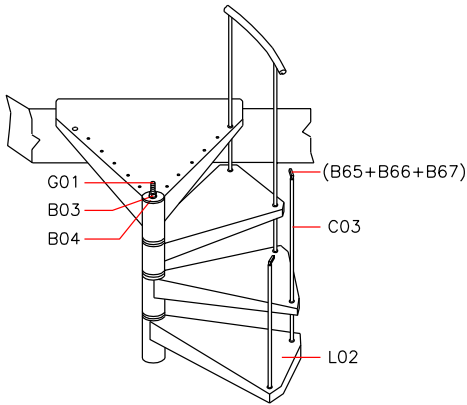


FIG. 11

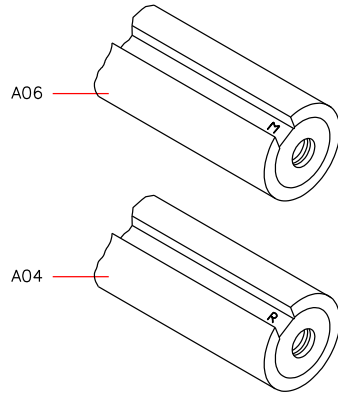


FIG. 12

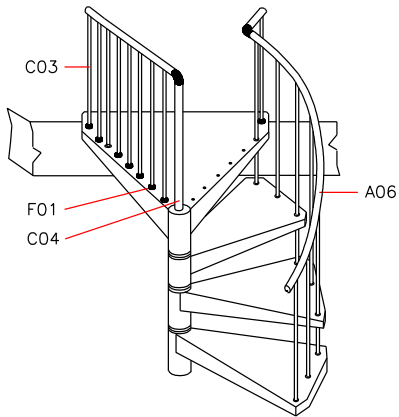


FIG. 13

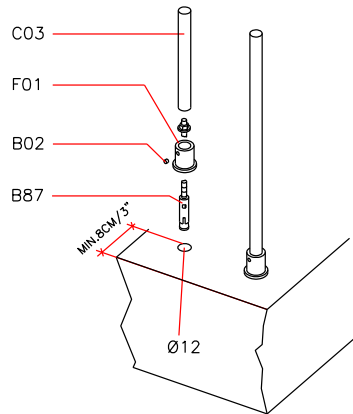
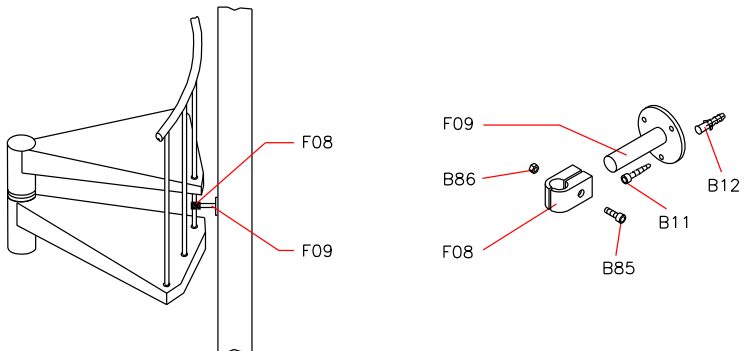
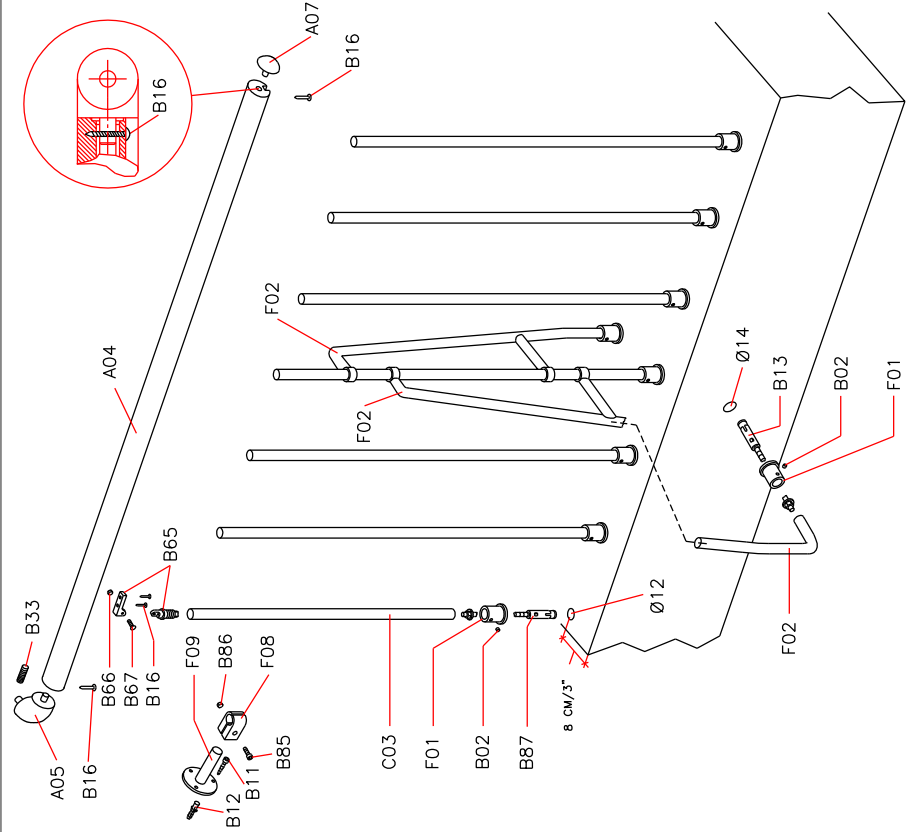


FIG. 14

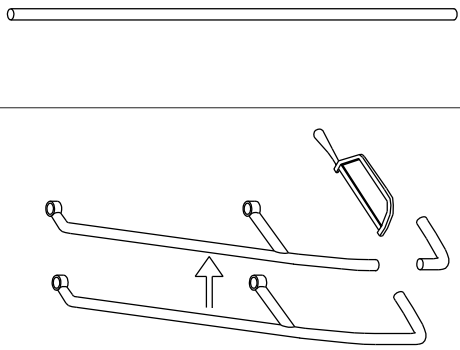




N°=1

N°=10

N°=1



C03

F02

N°=1	N°=11	N°=2	N°=3
F09	F08	B85	B33
B86	B88	B86	A05
B11	B85	B86	A05
B12	B16	B02	F01
B16	B16	B02	F01
B67	B66	B65	B87
B67	B66	B65	B87
B12	B11	B12	B11

A04

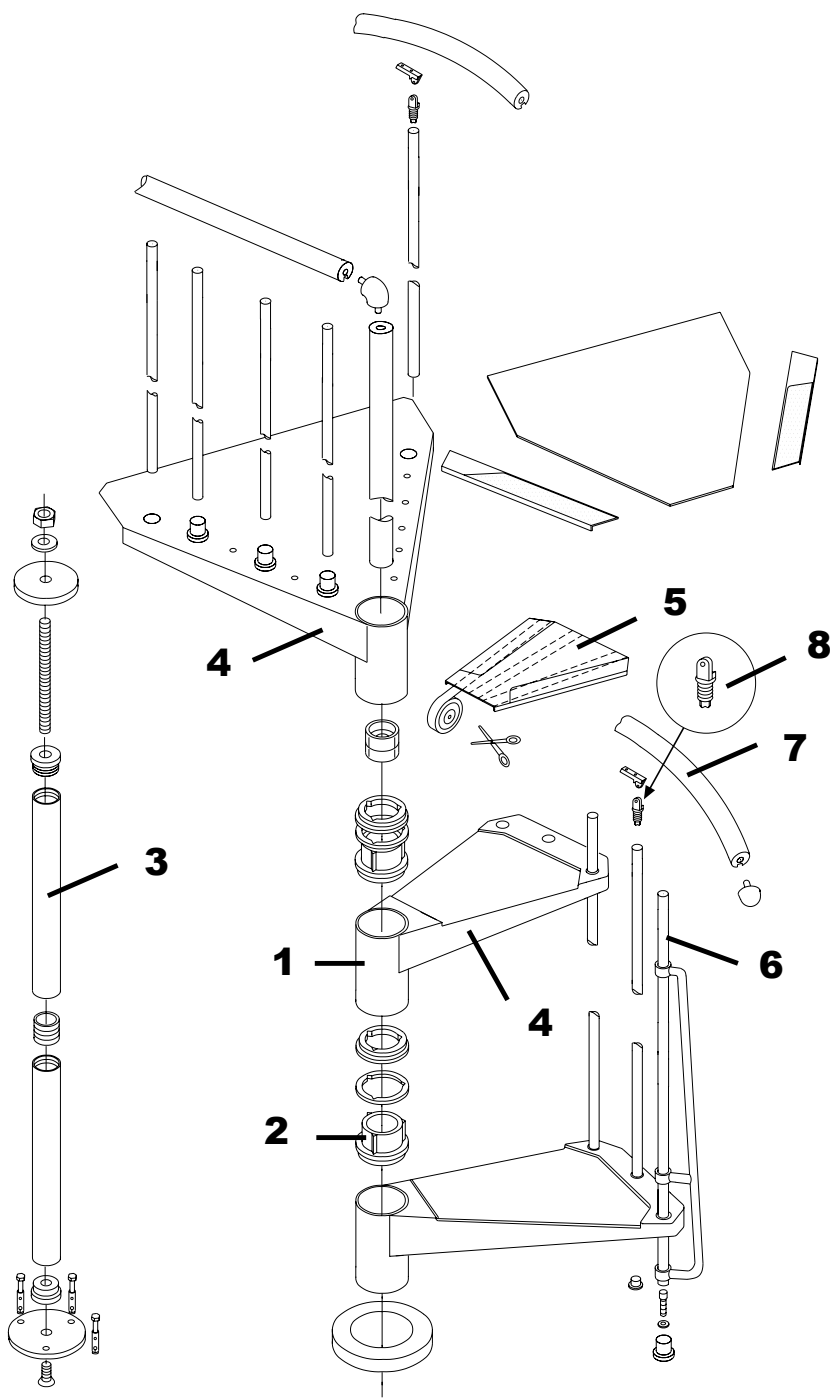
CIVIK



English
Español

PRODUCT DETAILS
DATOS DE IDENTIFICACIÓN





GB)

product details

trade name: **CIVIK**

type: spiral round plan staircase

used materials

STRUCTURE

description

composed by spacers **(1)** in metal (welded to the tread) and spacers **(2)** in plastic stacked and packed on the central modular pole **(3)**

materials

spacers: Fe 370

plastic spacers: nylon

pole: Fe 370 galvanized

finishing

spacers: oven varnishing with epoxy powders

TREADS

description

treads **(4)** in metal circular or fan-shaped stacked on the central pole **(3)** equipped by an antiskid and antiwear panel **(5)**

materials

treads: plate Fe 370 thickness 25/10

antiskid panel: polypropylene

finishing

treads: oven varnishing with epoxy powders

RAILING

description

composed by vertical metal balusters **(6)** fixed to the treads **(4)** and by a polyurethane handrail **(7)**

materials

balusters: Fe 370

handrail: polyurethane integral with aluminium core

fixings **(8)**: nylon

finishing

balusters: oven varnishing with epoxy powders

CLEANING

clean with a soft wet cloth, without any product containing solvents or abrasive materials.

MAINTENANCE

about 12 months after the installation date, check the tightening of bolts on the various components. all non-routine maintenance procedures must be carried out in a strictly professional manner.

USE PRECAUTION

avoid any improper use that is not in accordance with the product. possible violations or installations which don't comply with the providers instructions can invalidate the agreed product conformities.

E)

datos de identificación del producto

denominación comercial: **CIVIK**

tipo: escalera de caracol de planta redonda

materiales empleados

ESTRUCTURA

descripción

compuesta por distanciadores **(1)** de metal (soldados al escalón) y riostras **(2)** de plástico enfilados y comprimidos en en la columna **(3)** central modular.

materiales

distanciadores: Fe 370

riostras: nylon

columna central: Fe 370 galvanizado

acabado

distanciadores: barnizado en horno con polvos epoxídicos.

PELDAÑOS

descripción

peldaños **(4)** de metal circulares o en abanico enfilados en la columna **(3)** central y dotados de un panel **(5)** antirresbaladizo y antidesgaste

materiales

peldaños: chapa Fe 370 grosor 25/10

panel antirresbaladizo: polipropileno

acabado

peldaños: barnizado en horno con polvos epoxídicos

BARANDILLA

descripción

compuesta por barrotes **(6)** verticales de metal fijados a los peldaños **(4)** y por un pasamanos **(7)** de poliuretano

materiales

barrotes: Fe 370

pasamanos: poliuretano integral con alma de aluminio

fijaciones **(8)**: nylon

acabado

barrotes: barnizado en horno con polvos epoxídicos

LIMPIEZA

limpiar con un trapo suave humedecido con agua y sin ningún producto que contenga disolventes o materiales abrasivos.

MANTENIMIENTO

transcurridos unos 12 meses desde la fecha de instalación, comprobar que los tornillos que fijan las distintas partes sigan bien apretados. el mantenimiento extraordinario debe ser efectuado como corresponde.

PRECAUCIONES DE USO

evitar usos impropios y no conformes con el producto. eventuales manipulaciones o instalaciones que no cumplan con las instrucciones del fabricante pueden menoscabar las cualidades certificadas en las pruebas de conformidad a las que previamente fue sometido el producto.



For further information pertaining to these assembly instructions, additional parts or general questions regarding products or assembly please call, fax or email us at:

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